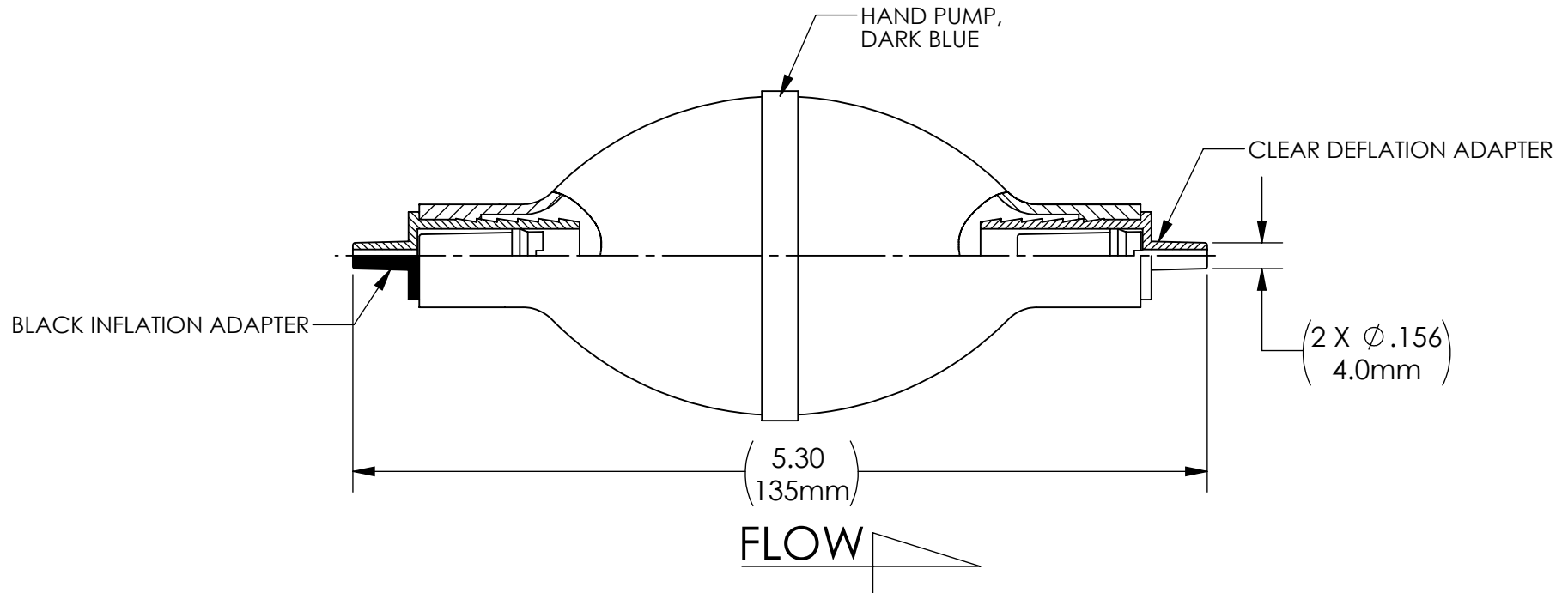


DRAWING NO. CV15600LAPDB	REV B	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			A	NEW DRAWING ECN 5316	8/02/12	AK
			B	ADD QUALITY CRITERIA TABLE ECO 10602	07/08/20	AK



NOTES:


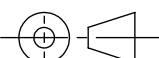
1. MATERIAL AND COLOR FOR HAND PUMP: PVC, DARK BLUE .
2. CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
4. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL IN METRIC BELOW.
5. BUILD PER WORK ORDER.

QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4MM)
GATE VESTIGE: 0.01 MAX. (0.3MM)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 5 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

DRAWN BY DMC		DATE 4/29/15	 <i>Halkey-Roberts</i>		
APPROVED BY		DATE			
MATERIAL					
FINISH			TITLE INFLATION, DEFLATION PUMP		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 	SIZE A SCALE 1:1	DRAWING NO. CV15600LAPDB DO NOT SCALE DRAWING	REV B SHEET 1 OF 2


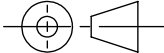
DRAWING NO. CV15600LAPDB	REV B	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			A	SEE SHEET ONE	8/02/12	AK
			B	ADD QUALITY CRITERIA TABLE ECO 10602	07/08/20	AK

BILL OF MATERIAL:

HAND PUMP: PVC DARK BLUE RAC# 887-03
INFLATION ADAPTER: BLACK PVC
DEFLATION ADAPTER: CLEAR PVC

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY DMC		DATE 7/8/2020		 Halkey-Roberts
APPROVED BY		DATE		
MATERIAL				
FINISH				TITLE
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 		SIZE A SCALE 1:1
<div> <div> CV15600LAPDB </div> <div> DO NOT SCALE DRAWING </div> </div>		DRAWING NO.		REV
		SHEET 2 OF 2		B